

# Work Order ID 69723

Wednesday, May 18, 2011 8:23:56 AM

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Item ID: D206-642-211

Accept

Revision ID:

Item Name: Skidtube LH

Start Date: 5/18/2011 Start Qty: 1.00

Required Date: 5/20/2011 Req'd Qty: 1.00

Reference: return to stk

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

M

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP206-642-211 CHG006

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

pull from Russ (trial fit)  
1 x D206-642-211 B54907

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

<b>DART</b>		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL 0.09.89			
PN	D206-642-211	CHG	CHG006
DESC	Skidtube Assembly	STC	SH98-4
LOT	B54907	STC	SA00475SE
MODEL	Bell 206A/B	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

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Item ID: D206-642-211

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH

Stop



Start Date: 5/18/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 1.00



Customer:

Reference: return to stk

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

repackage per ppp  
using new B/N  
new labels req'dIdentify and pack for shipping as per PPP D206-642-  
211 Location: \_\_\_\_\_

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CHG006

HJ for CL 11-5-18

P440/18 D

u/5/19

11-85-19  
C

# Picklist Print

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Page 1

Work Order ID: 69723



Parent Item: D206-642-211



Parent Item Name: Skidtube LH


Start Date: 5/18/2011

Required Date: 5/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 04.08.06 Revised Step 4 per CHG003 KJ/JLM 04.08.06  
IPP Rev: K 07-12-04 ECN 1080p DD verified by: IPP rev L  
10.02.02 per IIN rev M EC verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-211		Manufactured	No				Each	1.0000		1			
													
Skidtube LH													



6/10/11

Location

Loc Qty

Loc Code

FG082

1

54906

1

54907

## 32.13 206A/B High Gear Skidtubes

Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(2)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		AN960JD10L	* WASHER <sup>(1)</sup>
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
24B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	AN960C10L	WASHER
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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